









JAM ON HORIZONTAL AXIS ROTARY HOOK

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<p>Remove locating finger</p>	 <p>Hook and locating finger</p>
<p>Loosen 2 or 3 set screws on the hook assembly</p>	 <p>Horizontal axis hook</p>
<p>Slide assembly off the shaft</p>	 <p>Horizontal axis rotary hook</p>
<p>Remove the small screw from retainers and remove retainer.</p>	 <p>Hook apart</p>
<p>Rotate the inner section until recess on hook matches up with the point of center's band - this position is the only one where it is possible to separate and put assembly back together.</p>	 <p>Hook assembled</p>
<p>Clear jam Reinstall center Reinstall hook assembly on shaft Reinstall locating finger Retime</p>	 <p>Hook assembled-enlarged</p>