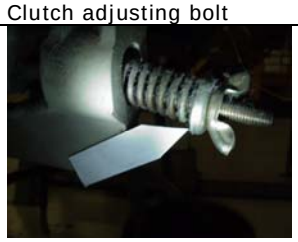
TABLE AND MOTOR SET UP

By Wayne Snyder, USAPR Instructor

Want to slow machine down? Put a smaller diameter pulley on motor	 Small pulley	 Large pulley
Line up treadle rod with clutch arm Loosen 3 screws Rotate to align parts Tighten 3 screws	 Not aligned	 Aligned
To make the clutch engage more quickly Move rod to the right, remember this will take more effort	 Clutch arm	
To tighten up clutch (long pedal travel) Loosen jam nut Turn in adjustment bolt so clutch can move in and out about 1/8 inch. Tighten jam nut	 Clutch adjusting bolt	
To get harder-quicker return, tighten (turn in) return spring wing nut	 Return spring	